



Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario, L9T 3Y5
Canada
905-878-4990

PRODUCT: PF 725-3 INSTA WELD ACTIVATOR

SECTION 01: Chemical product and company identification

Manufactured for..... Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario L9T3Y5
Tel (905) 878-4990 Fax (905) 878-1189

Product name..... PF 725-3 INSTA WELD ACTIVATOR

Recommended use and restrictions on use Cleaning solution.

Chemical family..... Mixture.

NFPA rating..... Health: 2 Fire: 3 Reactivity: 0.

HMIS..... H: 2 F: 3 R: 0.

24 hour emergency number:..... IN CANADA CALL CANUTEC 1-888-226-8832 (CAN-UTEC); IN THE UNITED STATES
CALL CHEMTREC 1-800-424-9300. .

SECTION 02: Hazards identification



Signal Word..... DANGER.

Hazard Classification..... Flammable Liquid 2. Aspiration Toxicity 1. Skin Irritant 2. Specific Target Organ Toxicity — Single Exposure — Category 3. (respiratory system). Specific Target Organ Toxicity — Repeated Exposure — Category 2.

Hazard Description..... H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure.

Prevention..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe mist, vapours, or spray. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well ventilated area. P280 Wear protective gloves and eye protection.

Response P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower . P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P302 + P352 - If on skin: wash with plenty of water. P332 + P313 - If skin irritation occurs get medical attention or advice. P362 + P364 - Take off contaminated clothing and wash before reuse. P304 + P340 - If inhaled remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell.

Storage..... P235 Keep cool. P403 + P233 Store in a well ventilated area. Keep container tightly closed. P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

Note This product mixture has been classified based on its ingredients.

SECTION 03: Composition/Information on Ingredients

HAZARDOUS INGREDIENTS	CAS #	WT. %
Naphtha (petroleum), hydro-treated light	64742-49-0	95-100
N,N-Dimethyl-p-toluidine	99-97-8	1-5

*Note: Solvent naphtha (petroleum) contains n-Heptane: CAS# 142-82-5

PRODUCT: PF 725-3 INSTA WELD ACTIVATOR**SECTION 04: First aid measures**

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. If irritation persists, obtain medical attention.
Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. Do not induce vomiting. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, whether acute or delayed	Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure.
Additional information.....	Treat victims symptomatically. The main hazard from ingestion is aspiration of the liquid into the lungs producing chemical pneumonitis. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: Fire fighting measures

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO ₂ , dry chemical. In cases of larger fires, water spray should be used. Do not use water in a jet.
Hazardous combustion products.....	Oxides of carbon (CO, CO ₂). Hydrocarbon fumes and smoke.
Special fire fighting procedures.....	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Keep run-off water from entering sewers and other waterways. Dike for water control.

SECTION 06: Accidental release measures

Leak/spill.....	Keep away from heat, sparks and flames. Ventilate. Eliminate all sources of ignition. Avoid all personal contact. Evacuate all non-essential personnel. Contain the spill. Prevent runoff into drains, sewers, and other waterways. Absorb with an inert dry material and place in an appropriate waste container. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations.
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SECTION 07: Handling and storage

Handling procedures.....	Keep away from heat, sparks, and open flame. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Ground handling equipment. Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Avoid breathing vapours or mist. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Storage needs.....	Keep away from heat, sparks, and open flames. Store away from oxidizing and reducing materials. Store away from sunlight. Keep container closed when not in use. Avoid: Polystyrene, Natural rubber, Butyl rubber, EPDM.

SECTION 08: Exposure controls / personal protection

INGREDIENTS	TWA	ACGIH TLV STEL	OSHA PEL STEL	REL	NIOSH
Naphtha (petroleum), hydro-treated light	1640 mg/m ³ (heptane)	Not established	Not established	Not established	Not established
N,N-Dimethyl-p-toluidine	No data No data	No data	No data	No data	No data
Protective equipment	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.				
Respiratory/type.....	Liquid chemical goggles. Chemical safety goggles and full faceshield if a splash hazard exists.				
Eye/type.....	Chemical resistant gloves.				
Gloves/ type.....	Wear adequate protective clothes.				
Clothing/type.....					

PRODUCT: PF 725-3 INSTA WELD ACTIVATOR**SECTION 08: Exposure controls / personal protection**

Footwear/type.....	Safety boots per local regulations.
Other/type.....	Emergency showers and eye wash stations should be available. Employees should wash their hands and face before eating, drinking, or using tobacco products.
Appropriate engineering controls.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation. . Explosion-proof exhaust ventilation.

SECTION 09: Physical and chemical properties

Physical state.....	Liquid.
Colour.....	Clear, colourless.
Odour.....	Mild. Petroleum.
Odour threshold (ppm).....	No data.
Vapour pressure (mm Hg).....	5.904 kPa @ 20C. (main ingredient).
Vapour density (air=1).....	>1.
pH.....	Not applicable.
Relative Density (Specific Gravity).....	5.82 lbs/USG; 0.698.
Melting / Freezing point (deg C).....	No data.
Solubility.....	Negligible.
Initial boiling point / boiling range (deg C).....	94-98°C (201-208°F).
Evaporation rate.....	4.2.
Flash point (deg C), method.....	-8. (estimate; lowest flash point ingredient).
Auto ignition temperature (deg C).....	282°C (540°F).
Upper flammable limit (% vol).....	6.7.
Lower flammable limit (% vol).....	1.1.
Coefficient of water/oil distribution.....	No Data.
% Volatile by volume.....	98.98.
VOC.....	5.73 lbs/USG.
Viscosity.....	0.58 cST @25 C. (main ingredient).

SECTION 10: Stability and reactivity

Chemical stability.....	Stable at normal temperatures and pressures.
Reactivity	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.
Possibility of hazardous reactions.....	Hazardous polymerization will not occur.
Conditions to avoid.....	Keep away from heat. Incompatible with strong oxidizers.
Hazardous decomposition products.....	By fire: Oxides of carbon (CO,CO2). Dense black smoke.

SECTION 11: Toxicological information

INGREDIENTS	LC50	LD50
Naphtha (petroleum), hydro-treated light	2,000 mg/m3 4 hours rat	8,000 mg/kg rat oral
N,N-Dimethyl-p-toluidine	1400 mg/m3 rat 4 hours	No data
Route of exposure.....	Eye contact. Skin contact. Inhalation.	
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated skin contact may cause drying or cracking of skin.	
Skin contact.....	Can cause moderate irritation, defatting and dermatitis.	
Skin absorption.....	May be harmful if absorbed through the skin.	
Eye contact.....	Can cause redness, irritation, tissue destruction.	
Inhalation (acute).....	Excessive inhalation of vapours can cause respiratory irritation, dizziness, headache, vomiting and unconsciousness.	
Inhalation (chronic).....	Chronic exposure to organic solvent vapors have been associated with various neurotoxic effects including permanent brain and/or nervous system damage, kidney, liver, blood damage and reproductive effects among women. Symptoms may include nausea, vomiting, abdominal pain, headache, impaired memory, loss of coordination, insomnia and breathing difficulties.	
Ingestion.....	May be harmful or fatal if swallowed. Swallowing causes inebriation, headache, vomiting, leading to severe illness, blindness, even death. Aspiration of material into lungs can cause chemical pneumonitis which can be fatal.	
Carcinogenicity of material.....	N,N-dimethyl-p-toluidine is known by the State of California to cause cancer. IARC 3.	
Reproductive effects.....	None known.	
Specific Target Organ Toxicity	May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure .	

PRODUCT: PF 725-3 INSTA WELD ACTIVATOR**SECTION 12: Ecological information**

Environmental..... Do not allow to enter waters, waste water or soil.
 Persistence and degradability..... Not available.

SECTION 13: Disposal considerations

Waste disposal..... This material and its container must be disposed of as hazardous waste. Avoid release to the environment. Dispose of waste in accordance with all applicable Federal, Provincial/State and local regulations.

SECTION 14: Transport information

TDG Classification..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II. Limited Quantity Index: 1 L.
 DOT Classification (Road)..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II. Ltd Qty (1 Liter/0.26 Gallons). Refer to 49CFR 172.101 for additional non-bulk packaging requirements.
 IATA Classification (Air)..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II. Limited Quantity. Do not ship by air without checking appropriate IATA regulations.
 IMDG Classification (Marine)..... UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II. EmS: F-E,S-E. Limited Quantity. Check IMDG regulations for limited quantity exemptions.
 Marine Pollutant..... Potential marine pollutant.
 Proof of Classification..... In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: Regulatory information

CEPA status..... On Domestic Substances List (DSL).
 TSCA inventory status..... All components are listed.
 OSHA..... This product is considered hazardous under the OSHA Hazard Communication Standard.
 SARA Title III
 Section 302 - extremely hazardous None.
 substances
 Section 311/312 - hazard categories..... Immediate health, delayed health, fire hazard.
 Section 313..... None.
 EPA hazardous air pollutants (HAPS) None.
 40CFR63
 California Proposition 65..... *WARNING: This product contains a chemical known to the State of California to cause cancer. (N,N-Dimethyl-p-toluidine).

SECTION 16: Other information

Prepared by: REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com.
 Telephone number:..... (800) 387-7981.
 Disclaimer:..... DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
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