



Pro Form Products Ltd.  
604 McGeachie Drive  
Milton, Ontario, L9T 3Y5  
Canada  
905-878-4990

**PRODUCT: PF 599C WET LOOK ACRYLIC ENAMEL HARDENER**
**SECTION 01: Chemical product and company identification**

Product name..... PF 599C WET LOOK ACRYLIC ENAMEL HARDENER  
 Manufactured for..... Pro Form Products Ltd.  
 604 McGeachie Drive  
 Milton, Ontario L9T3Y5  
 Tel (905) 878-4990 Fax (905) 878-1189  
 24 hour emergency number:..... IN CANADA CALL CANUTEC 1-888-226-8832 (CAN-UTEC) - IN THE UNITED STATES  
 CALL CHEMTREC 1-800-424-9300.  
 Material use..... Paints. Accelerator and activator. For industrial use only - keep out of reach of children.  
 Chemical family..... Mixture.  
 Preparation date..... March 9, 2016.  
 Hazard rate  
 NFPA rating..... Health: 2 Fire: 3 Reactivity: 1.  
 HMIS..... H: 2 F: 3 R: 1.

**SECTION 02: Hazards identification**


Signal Word..... DANGER.  
 Hazard Classification..... Flammable Liquid 2. Skin Sensitizer 1. STOT SE 3. Acute Toxicity 4. Eye Irritant 2.  
 Aspiration Toxicity 1. Skin Irritant 2. Respiratory Sensitizer 1.  
 Hazard Description..... H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters  
 airways. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319  
 Causes serious eye irritation. H332 Harmful if inhaled. H334 May cause allergy or asthma  
 symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H336  
 May cause drowsiness or dizziness.  
 Precautionary Statements..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233  
 Keep container tightly closed. P240 Ground and bond container and receiving equipment.  
 P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take  
 precautionary measures against static discharge. P261 Avoid breathing mists, vapours and  
 sprays. P264 Wash thoroughly after handling. P271 Use only outdoors or in a well  
 ventilated area. P272 Contaminated work clothing should not be allowed out of the  
 workplace. P284 In case of inadequate ventilation wear respiratory protection. P280 Wear  
 protective gloves and eye protection.  
 Response ..... P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and  
 follow instructions provided by the centre. P331 Do NOT induce vomiting. P302 + P352 - If  
 on skin: wash with plenty of water. . P321 - For specific treatment see section 4 on this  
 SDS. P333 + P313 If skin irritation or rash occurs, get medical advice/attention. P362 +  
 P364 - Take off contaminated clothing and wash before reuse. P303 + P361 + P353 If on  
 skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water  
 and use safety shower . P304 + P340 - If inhaled remove person to fresh air and keep  
 comfortable for breathing. P312 Call a POISON CENTER/doctor if you feel unwell. P342 +  
 P311 If experiencing respiratory symptoms; call poison center or doctor. P305 + P351 +  
 P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if  
 present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye  
 irritation persists get medical attention. P370 + P378 In case of fire - use dry chemical  
 powder, CO2 or 6% foam to extinguish.  
 Storage..... P233 Keep container tightly closed. P403 + P235 Store in well ventilated area. Keep cool.  
 P405 Store locked up.  
 Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

**SECTION 03: COMPOSITION/INFORMATION ON INGREDIENTS**

HAZARDOUS INGREDIENTS	CAS #	WT. %
HOMOPOLYMER OF IPDI	53880-05-0	10-30

**PRODUCT: PF 599C WET LOOK ACRYLIC ENAMEL HARDENER****SECTION 03: COMPOSITION/INFORMATION ON INGREDIENTS**

HOMOPOLYMER OF HDI	28182-81-2	10-30
N-BUTYL ACETATE	123-86-4	7-13
METHYL ISOBUTYL KETONE	108-10-1	7-13
ETHYL 3-ETHOXYPROPIONATE	763-69-9	7-13
SOLVENT NAPHTHA, LIGHT AROMATICS	64742-95-6	7-13
ACETIC ACID, TERT-BUTYL ESTER	540-88-5	5-10
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	108-65-6	3-7
PROPYL BENZENE	103-65-1	1-5
DIISOBUTYL KETONE	108-83-8	1-5
ISOPHORONE DIISOCYANATE	4098-71-9	0.1-1.0
HEXAMETHYLENE DIISOCYANATE	822-06-0	<0.1

**SECTION 04: First aid measures**

Eye contact.....	In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Check for and remove any contact lenses, if safe and easy to do so. Obtain medical attention.
Skin contact.....	If irritation persists, seek medical attention. Immediately flush skin with plenty of soap and water. Remove contaminated clothing. Wash clothing before reuse.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person. Rinse mouth with water. Do not induce vomiting.
Additional information.....	In all cases, if irritation persists seek medical attention. Eye: stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapours have produced reversible corneal epithelial edema impairing vision. Skin: this compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. If burned, treat as thermal burn. Ingestion: treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory: this compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

**SECTION 05: Fire fighting measures**

Extinguishing media.....	Dry chemical. Carbon dioxide. Foam. In cases of larger fires, water spray should be used.
Hazardous combustion products.....	Oxides of carbon (CO, CO <sub>2</sub> ). Oxides of nitrogen. Smoke. Hydrogen cyanide. Isocyanates. Other potentially toxic fumes.
Special fire fighting procedures.....	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture.

**SECTION 06: Accidental release measures**

Leak/spill.....	Ventilate. Eliminate all sources of ignition. Contain the spill. Avoid all personal contact. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Evacuate all non-essential personnel. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%).
Major spills.....	If temporary control of isocyanate vapour is required, a blanket of protein foam may be placed over spill. If transportation spill occurs in United States, call Chemtrec 1-800-424-9300. If transportation spill occurs in Canada, call Canutec at (613) 996-6666. Large quantities may be pumped into closed, but not sealed, containers for disposal.

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Minor spills.....	Absorb isocyanates with sawdust or other absorbent. Pour decontamination solution over spill area and allow to react for at least 10 minutes. Shovel into suitable containers and add further amounts of decontamination solution. Add about 10 parts of decontamination solution per part of isocyanate. Decontamination solution: Decontamination Solution: Mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Allow to stand uncovered for 72 hours to let carbon dioxide escape.
Clean up.....	Decontaminate floor with decontamination solution, letting stand for at least 15 minutes.

**SECTION 07: Handling and storage**

Handling procedures.....	Do not breathe vapours, mist or dust. Use adequate ventilation. Wear respiratory protection if material is heated, sprayed, used in confined space, or if exposure limit is exceeded. Warning properties (irritation of the eyes, nose and throat or odour) are not adequate to prevent chronic overexposure from inhalation. Individuals with lung or breathing problems or prior allergic reactions to isocyanates must not be exposed vapour or spray mist. Avoid skin and eye contact. Wash thoroughly after handling. Decomposition products are highly toxic and irritating. Ensure that equipment is properly bonded and grounded during filling and transferring as product may become electrostatically charged. Employee education and training are important.
Storage needs.....	Storage temperature min/max 34-50C. Store in tightly closed containers to prevent moisture contamination. Keep away from heat, sparks, and open flames. Do not reseal if contamination is suspected. Exposure to vapours of heated isocyanates can be extremely dangerous.

**SECTION 08: Exposure controls / personal protection**

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL	NIOSH
HOMOPOLYMER OF IPDI	Not established	Not established	Not established	Not established	Not established	Not established
HOMOPOLYMER OF HDI	5 mg/m3	Not established	5 mg/m3	Not established	5 mg/m3	
N-BUTYL ACETATE	150 ppm	200 ppm	150 ppm	200 ppm	150 ppm / STEL 200 ppm	
METHYL ISOBUTYL KETONE	50 ppm	75 ppm	100 ppm	Not established	50 ppm / STEL 75 ppm	
ETHYL 3-ETHOXYPROPIONATE	Not established	Not established	Not established	Not established	Not established	Not established
SOLVENT NAPHTHA, LIGHT AROMATICS	Not established	Not established	500 ppm (2000 mg/m3) TWA	Not established	350 mg/m3 TWA	
ACETIC ACID, TERT-BUTYL ESTER	200 ppm	Not established	200 ppm	Not established	200 ppm	
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	Not established	Not established	Not established	Not established	Not established	Not established
PROPYL BENZENE	Not established	Not established	Not established	Not established	Not established	Not established
DIISOBUTYL KETONE	25 ppm	Not established	50 ppm	Not established	25 ppm	
ISOPHORONE DIISOCYANATE	0.005 ppm	Not established	Not established	Not established	0.005 ppm skin	
HEXAMETHYLENE DIISOCYANATE	0.005 ppm	Not established	Not established	Not established	0.005 ppm	

Eye/type.....	Liquid chemical goggles. Contact lenses should not be worn when working with this chemical.
Respiratory/type.....	Whenever concentrations of isocyanates exceed the exposure limit or are not known, respiratory protection must be worn. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended. At least an air-purifying respirator equipped with an organic vapour cartridge and particulate pre-filters must be worn. However, this should be permitted only for short periods of time (< 1 hour) at relatively low concentrations (at or near the exposure limit). The use of a positive pressure air supplied respirator is mandatory when airborne concentrations are not known or airborne solvent levels are 10 times the appropriate exposure limit or spraying is performed in a confined space or with limited ventilation. Do not exceed the use limits of the respirator.

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Gloves/ type.....	Chemical resistant gloves. Butyl rubber. Neoprene. Nitrile rubber. Practice good hygiene, wash thoroughly before handling any food.
Clothing/type.....	Wear adequate protective clothes. Wear impervious protective clothing.
Footwear/type.....	Safety boots per local regulations.
Other/type.....	Emergency showers and eye wash stations should be available. Educate and train employees on the safe use and handling of the product.
Ventilation requirements.....	Provide natural or mechanical ventilation to control exposure levels below airborne exposure limits. Local mechanical exhaust ventilation should be used at sources of air contamination, such as open process equipment, or during purging operations, to capture gases and fumes that may be emitted. Standard reference sources regarding industrial ventilation (ie. ACGIH industrial ventilation) should be consulted for guidance about adequate ventilation.
Medical surveillance.....	Medical supervision of all employees who handle or come in contact with isocyanates is recommended. These should include preemployment and periodic medical examinations with pulmonary function test (FEC, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurring skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted. These should include preemployment and periodic medical examinations with pulmonary function test (fev, fvc as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.

**SECTION 09: Physical and chemical properties**

Physical state.....	Liquid.
Colour.....	Light yellow.
Odour.....	Ketone odour.
Odour threshold (ppm).....	Not Available.
Vapour pressure (mm Hg).....	No data.
Vapour density (air=1).....	>1.
pH.....	Not applicable.
Relative Density (Specific Gravity).....	8.906 lbs/USG - 1.0687.
Freezing point (deg C).....	-40°C.
Solubility.....	Slightly soluble in water.
Boiling point (deg C).....	>80°C.
Evaporation rate.....	Moderate.
Flash point (deg C), method.....	4.4 Closed Cup.
Auto ignition temperature (deg C).....	Not Available.
Upper flammable limit (% vol).....	10.6%.
Lower flammable limit (% vol).....	0.9.
Coefficient of water/oil distribution.....	Not Available.
% Volatile by volume.....	33.5.
VOC.....	2.04 lbs/USG - 244 g/l.
Viscosity.....	Zahn # 2, 45 sec.

**SECTION 10: Stability and reactivity**

Stability.....	Stable at normal temperatures and pressures.
Reactivity conditions.....	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.
Incompatibility.....	Water, amines, strong bases, alcohols. Copper alloys.
Hazardous products of decomposition.....	See hazardous combustion products.
Hazardous polymerization.....	Contact with moisture or other materials that react with isocyanates may cause polymerization.

**SECTION 11: Toxicological information**

INGREDIENTS	LC50	LD50
HOMOPOLYMER OF IPDI	Not Available	Not Available
HOMOPOLYMER OF HDI	390-453 mg/m <sup>3</sup> rat 4 hours	> 5,000 mg/kg rat oral; > 5,000 mg/kg rabbit dermal
N-BUTYL ACETATE	>29.2 mg/L 4 hour rat >23.4 mg/L aerosol 4 hour rat	>3200 mg/kg rat oral >5000 mg/kg rabbit dermal
METHYL ISOBUTYL KETONE	8.2 - 16.4 mg/L 4 hours rat	2080 mg/kg rat oral >16,000 mg/kg rabbit dermal

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INGREDIENTS	LC50	LD50
ETHYL 3-ETHOXYPROPIONATE	>998 ppm 6 hours	4,309 mg/kg rat oral 4,080 mg/kg rabbit dermal
SOLVENT NAPHTHA, LIGHT AROMATICS	5.2 mg/L 4 hours, rat 3400 ppm 4 hours, rat	>5,000 mg/kg rat oral >2,000 mg/kg rabbit dermal
ACETIC ACID, TERT-BUTYL ESTER	>2,230 mg/m3 4 hours rat	4,100 mg/kg rat oral >2,000 mg/kg rabbit dermal
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	Not Available	8,532 mg/kg rat oral >5,000 mg/kg rabbit dermal
PROPYL BENZENE	Not Available	6,040 mg/kg rat oral
DIISOBUTYL KETONE	>2,300 ppm 4 hours	5,285 mg/kg rat oral >2,000 mg/kg rat dermal
ISOPHORONE DIISOCYANATE	123 mg/m3 4 hours rat	>1,000 mg/kg rat oral 1,060 mg/kg rat dermal
HEXAMETHYLENE DIISOCYANATE	22 ppm 4 hours rat	738 mg/kg rat oral 593 mg/kg rabbit dermal

Route of entry .....	Eye contact. Skin contact. Inhalation.
Effects of chronic exposure.....	As a result of previous repeated overexposure or a single large dose, certain individuals develop sensitization which will cause them to react to a later exposure to product at levels well below the exposure limit. Symptoms including chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed. There are reports that once sensitized, an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and, in severe cases, for several years. Sensitization can be permanent. Prolonged or repeated exposure may cause lung damage, including a decrease in lung function. Prolonged vapour contact may cause conjunctivitis. Prolonged skin contact may cause reddening, swelling, rash, scaling, blistering, and in some cases, sensitization. Chronic exposure to organic solvents may cause permanent brain and nervous system damage.
Sensitizing capability of material.....	Isocyanates are known to cause skin and respiratory sensitization in humans. Animal tests have indicated that respiratory sensitization can result from skin contact with diisocyanates.
Carcinogenicity of material.....	Methyl Isobutyl Ketone is possibly carcinogenic to humans (Group 2B).
Reproductive effects.....	No known reproductive effects.

**SECTION 12: Ecological information**

Environmental.....	Do not allow to enter waters, waste water or soil.
Biodegradability.....	Not Available.

**SECTION 13: Disposal considerations**

Waste disposal.....	Empty containers must be handled with care due to product residue. Empty drums should be reconditioned by a properly licensed drum recycler.
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**SECTION 14: Transport information**

TDG Classification.....	UN1263 - Paint Related Material - Class 3 - Packing Group II - This product meets the Limited Quantity exemption when packaged in containers less than 5 liters.
DOT Classification (Road).....	UN1263 - Paint Related Material - Class 3 - Packing Group II - Ltd Qty (5 Liters/1.3 Gallons).
IATA Classification (Air).....	UN1263 - Paint Related Material - Class 3 - Packing Group II.
IMDG Classification (Marine).....	UN1263 - Paint Related Material - Class 3 - Packing Group II - EmS: F-E S-E.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

**SECTION 15: Regulatory information**

CEPA status.....	On Domestic Substances List (DSL).
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III	
Section 302 - extremely hazardous substances	Isophorone Diisocyanate TPQ 100.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.

**PRODUCT: PF 599C WET LOOK ACRYLIC ENAMEL HARDENER****SECTION 15: Regulatory information**

Section 313..... Methyl Isobutyl Ketone. Isophorone Diisocyanate. Hexamethylene diisocyanate.  
 EPA hazardous air pollutants (HAPS) ..... Methyl Isobutyl Ketone. Hexamethylene diisocyanate.  
 40CFR63  
 California Proposition 65..... This product contains Methyl Isobutyl Ketone (MIBK) known to the State of California to  
 cause cancer and reproductive effects.

**SECTION 16: Other information**

Prepared by: ..... REGULATORY AFFAIRS.  
 Telephone number:..... (800) 387-7981.  
 Disclaimer:..... **DISCLAIMER:** All information appearing herein is based upon data obtained from  
 experience and recognized technical sources. To the best of our knowledge, it is believed  
 to be correct as of the date of issue but we make no representations as to its accuracy or  
 sufficiency and do not suggest or guarantee that any hazards listed herein are the only  
 ones which exist. The hazard information contained herein is offered solely for the  
 consideration of the user, subject to his own investigation and verification of compliance  
 with applicable regulations, including the safe use of the product under every foreseeable  
 condition. The information relates only to the product designated herein, and does not  
 relate to its use in combination with any other material or in any other process.

Preparation date: ..... MAR 09/2016