



Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario, L9T 3Y5
Canada
905-878-4990

PRODUCT: PF 606 PLASTIC PARTS CLEANER

SECTION 01: Chemical product and company identification

Manufactured for..... Pro Form Products Ltd.
604 McGeachie Drive
Milton, Ontario L9T3Y5
Tel (905) 878-4990 Fax (905) 878-1189

Product name..... PF 606 PLASTIC PARTS CLEANER

Recommended use and restrictions on use.. Cleaning solution. For industrial use only - keep out of reach of children. This product should not be used for any other purpose other than the ones described in this section.

Chemical family..... Alcohol solution.

NFPA rating..... Health: 1 Fire: 3 Reactivity: 0.

HMIS..... H: 1 F: 3 R: 0.

24 hour emergency number:..... IN THE UNITED STATES CALL INFOTRAC (800) 535-5053.

SECTION 02: Hazards identification



Signal Word..... DANGER.

Hazard Classification..... Flammable Liquid 2. Aspiration Toxicity 2. Eye Irritant 2. Reproductive 2.

Hazard Description..... H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways. H319 Causes serious eye irritation. H361 This product contains ingredients that are suspected of damaging fertility or the unborn child.

Prevention..... P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion proof equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P280 Wear protective gloves and eye protection. P264 Wash hands thoroughly after handling. P201 Obtain special instructions before use. P202 Do not handle this product until all safety instructions have been read and understood.

Response P303 + P361 + P353 If on skin or in hair: take off all contaminated clothing immediately. Rinse thoroughly with water and use safety shower. P370 + P378 In case of fire - use dry chemical powder, CO2 or foam to extinguish. P301 + P310 If swallowed IMMEDIATELY CALL A POISON CONTROL CENTRE and follow instructions provided by the centre. P331 Do NOT induce vomiting. P305 + P351 + P338 If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing until medical help arrives. P337 + P313 - If eye irritation persists get medical attention. P308 + P313 If exposed or concerned, get medical advice/attention.

Storage..... P403 + P235 Store in well ventilated area. Keep cool. P405 Store locked up.

Disposal..... P501 Dispose all unused, waste or empty containers in accordance with local regulations.

SECTION 03: Composition/Information on Ingredients

HAZARDOUS INGREDIENTS	CAS #	WT. %
Light Aliphatic Solvent Naphtha	64742-89-8	60-70
Isopropyl Alcohol	67-63-0	20-30
Naphtha (petroleum), hydro-treated light	64742-49-0	3-7
Xylene	1330-20-7	3-7

SECTION 04: First aid measures

Eye contact..... In case of contact, immediately flush eyes, keeping eyelids open, with plenty of water for at least 15 minutes. Obtain medical attention.

PRODUCT: PF 606 PLASTIC PARTS CLEANER**SECTION 04: First aid measures**

Skin contact.....	Remove all contaminated clothing and immediately wash the exposed areas with copious amounts of water for a minimum of 30 minutes or up to 60 minutes for critical body areas. If irritation persists, seek medical attention.
Inhalation.....	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen, obtain medical attention.
Ingestion.....	Do not induce vomiting. If ingestion is suspected, contact physician or poison control center immediately. If spontaneous vomiting occurs have victim lean forward with head down to prevent aspiration of fluid into the lungs. Never give anything by mouth to an unconscious person.
Additional information.....	Treat victims symptomatically. In the event of an incident involving this product ensure that medical authorities are provided a copy of this safety data sheet.

SECTION 05: Fire fighting measures

Suitable and unsuitable extinguishing media	"Alcohol" foam, CO ₂ , dry chemical. Do not use water in a jet. In cases of larger fires, water spray should be used.
Hazardous combustion products.....	Oxides of carbon (CO, CO ₂).
Special fire fighting procedures.....	Firefighter should be equipped with self-contained breathing apparatus and full protective clothing to protect against potentially toxic and irritating fumes. Cool fire-exposed containers with cold water spray. Heat will cause pressure buildup and may cause explosive rupture. Solvent vapours may be heavier than air and may build up and travel along the ground to an ignition source, which may result in a flash back to the source of the vapours. Keep run-off water from entering sewers and other waterways. Dike for water control.

SECTION 06: Accidental release measures

Leak/spill.....	Ventilate. Eliminate all sources of ignition. Contain the spill. Avoid all personal contact. Spilled material and water rinses are classified as chemical waste, and must be disposed of in accordance with current local, provincial, state, and federal regulations. Evacuate all non-essential personnel. Prevent runoff into drains, sewers, and other waterways. Absorb with earth, sand, or another dry inert material. Shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%); or water (90%), concentrated ammonia (3-8%) and detergent (2%).
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SECTION 07: Handling and storage

Handling procedures.....	Avoid all skin contact and ventilate adequately, otherwise wear an appropriate breathing apparatus. Always adopt precautionary measures against build-up of static which may arise from appliances, handling and the containers in which product is packed. Keep away from heat, sparks, and open flame. Avoid breathing vapours or mist. Ground handling equipment. Handle and open container with care. Employees should wash hands and face before eating or drinking.
Storage needs.....	Keep away from heat, sparks, and open flames. Keep container closed when not in use. Store away from oxidizing and reducing materials. Store away from sunlight.

SECTION 08: Exposure controls / personal protection

INGREDIENTS	TWA	ACGIH TLV STEL	PEL	OSHA PEL STEL	REL	NIOSH
Light Aliphatic Solvent Naphtha	Not established	Not established	Not established	Not established	Not established	Not established
Isopropyl Alcohol	200 ppm	400 ppm	400 ppm	500 ppm	400 ppm	
Naphtha (petroleum), hydro-treated light	1640 mg/m ³ (heptane)	Not established	Not established	Not established	Not established	Not established
Xylene	50 ppm	150 ppm	100 ppm TWA	Not established	Not established	Not established
Eye/type.....	Liquid chemical goggles.					
Respiratory/type.....	Local exhaust ventilation is recommended. Wear an appropriate, properly fitted respirator when contaminant levels exceed the recommended exposure limits.					
Gloves/ type.....	Chemical resistant gloves.					
Clothing/type.....	Wear adequate protective clothes.					
Footwear/type.....	Safety boots per local regulations.					
Other/type.....	Emergency showers and eye wash stations should be available.					
Appropriate engineering controls.....	Local exhaust at points of emission.					

PRODUCT: PF 606 PLASTIC PARTS CLEANER**SECTION 09: Physical and chemical properties**

Physical state.....	Liquid.
Colour.....	Clear, colourless.
Odour.....	Hydrocarbon odour.
Odour threshold (ppm).....	Not available.
Vapour pressure (mm Hg).....	No data.
Vapour density (air=1).....	< 4.1.
pH.....	Not applicable.
Relative Density (Specific Gravity).....	6.35 lbs/USG - 0.762.
Melting / Freezing point (deg C).....	No data.
Solubility.....	Negligible.
Initial boiling point / boiling range (deg C).....	82°C .
Evaporation rate.....	> 0.85.
Flash point (deg C), method.....	-8. (estimated).
Auto ignition temperature (deg C).....	282°C (540°F).
Upper flammable limit (% vol).....	12.7.
Lower flammable limit (% vol).....	0.9.
Coefficient of water/oil distribution.....	Not available.
% Volatile by volume.....	100.
VOC.....	6.35.
Decomposition temperature.....	Not available.
Viscosity.....	13-15" Zahn #2.

SECTION 10: Stability and reactivity

Chemical stability.....	Stable at normal temperatures and pressures.
Reactivity	Avoid heat, sparks and flames. Explosive reactions can occur in the presence of strong oxidizing agents.
Conditions to avoid.....	Keep away from heat. Aldehydes. Halogens. Strong acids. Strong oxidizers.
Hazardous decomposition products.....	By fire: Dense black smoke. Oxides of carbon (CO,CO2).
Possibility of hazardous reactions.....	Hazardous polymerization will not occur.

SECTION 11: Toxicological information

INGREDIENTS	LC50	LD50
Light Aliphatic Solvent Naphtha	3400 ppm 4hr rat	>2000 mg/kg oral rat >2000 mg/kg dermal rat
Isopropyl Alcohol	16,000 ppm 8 hours rat	5,000 mg/kg rat oral 12,800 mg/kg rabbit dermal
Naphtha (petroleum), hydro-treated light	2,000 mg/m ³ 4 hours rat	8,000 mg/kg rat oral
Xylene	6350 ppm 4 hours rat	>3523 mg/kg rat oral
Route of entry	Eye contact. Skin contact. Inhalation.	
Effects of acute exposure.....	May cause moderate to severe eye irritation. Inhalation of vapours or mist may cause drowsiness or dizziness.	
Effects of chronic exposure.....	Breathing high concentrations of vapour may cause anesthetic effects and serious health effects. Prolonged or repeated skin contact may cause drying or cracking of skin. Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal .	
Carcinogenicity of material.....	None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.	
Reproductive effects.....	High level exposure to Xylene in some animal studies have been reported to cause health effects on the developing embryo/fetus. The relevance of this to humans is not known.	

SECTION 12: Ecological information

Environmental.....	Do not allow to enter waters, waste water or soil.
Persistence and degradability.....	Not available.

SECTION 13: Disposal considerations

Waste disposal.....	This material and its container must be disposed of as hazardous waste. Avoid release to the environment.
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PRODUCT: PF 606 PLASTIC PARTS CLEANER**SECTION 14: Transport information**

TDG Classification.....	UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II. This product meets the Limited Quantity exemption when packaged in containers less than 1 Litre.
DOT Classification (Road).....	UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II. This product meets the Limited Quantity exemption when packaged in containers less than 1 Litre.
IATA Classification (Air).....	UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II.
IMDG Classification (Marine).....	UN1993 - FLAMMABLE LIQUID, N.O.S. (Naphtha, (petroleum), hydrotreated light) - Class 3 - Packing Group II.
Marine Pollutant.....	No.
Proof of Classification.....	In accordance with Part 2.2.1 of the Transportation of Dangerous Goods Regulations (July 2, 2014) - we certify that classification of this product is correct. .

SECTION 15: Regulatory information

CEPA status.....	On Domestic Substances List (DSL).
TSCA inventory status.....	All components are listed.
OSHA.....	This product is considered hazardous under the OSHA Hazard Communication Standard.
SARA Title III Section 302 - extremely hazardous substances.....	None.
Section 311/312 - hazard categories.....	Immediate health, delayed health, fire hazard.
Section 313.....	Isopropyl alcohol. Xylene.
EPA hazardous air pollutants (HAPS) 40CFR63.....	Xylene.
California Proposition 65.....	This product does not contain any chemical(s) known to the State of California to cause cancer or reproductive toxicity.

SECTION 16: Other information

Prepared by:	REGULATORY AFFAIRS. Trivalent Data Systems Ltd. www.trivalent.com .
Telephone number:.....	(800) 387-7981.
Disclaimer:.....	DISCLAIMER: All information appearing herein is based upon data obtained from experience and recognized technical sources. To the best of our knowledge, it is believed to be correct as of the date of issue but we make no representations as to its accuracy or sufficiency and do not suggest or guarantee that any hazards listed herein are the only ones which exist. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition. The information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.
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